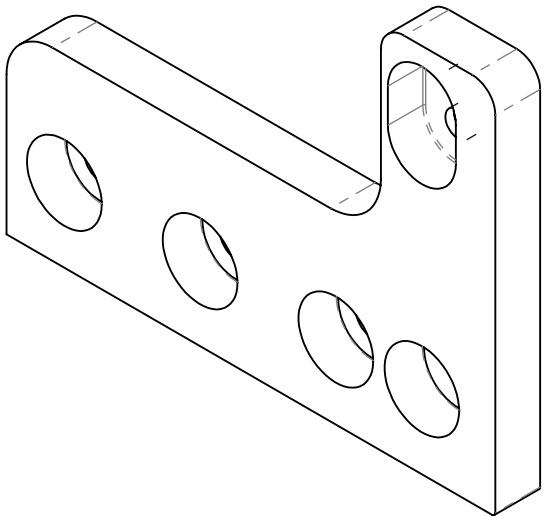
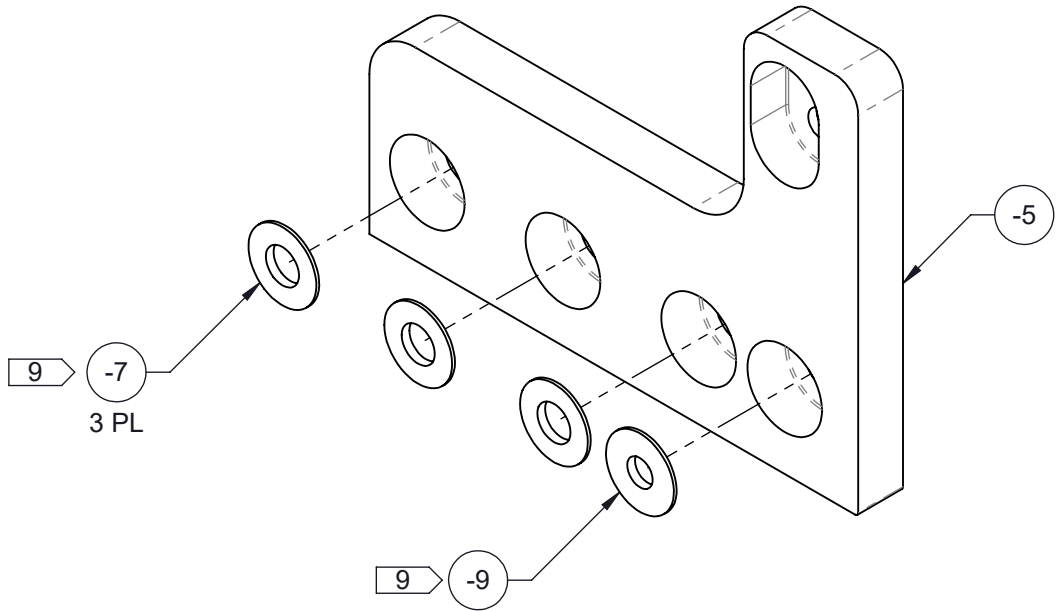


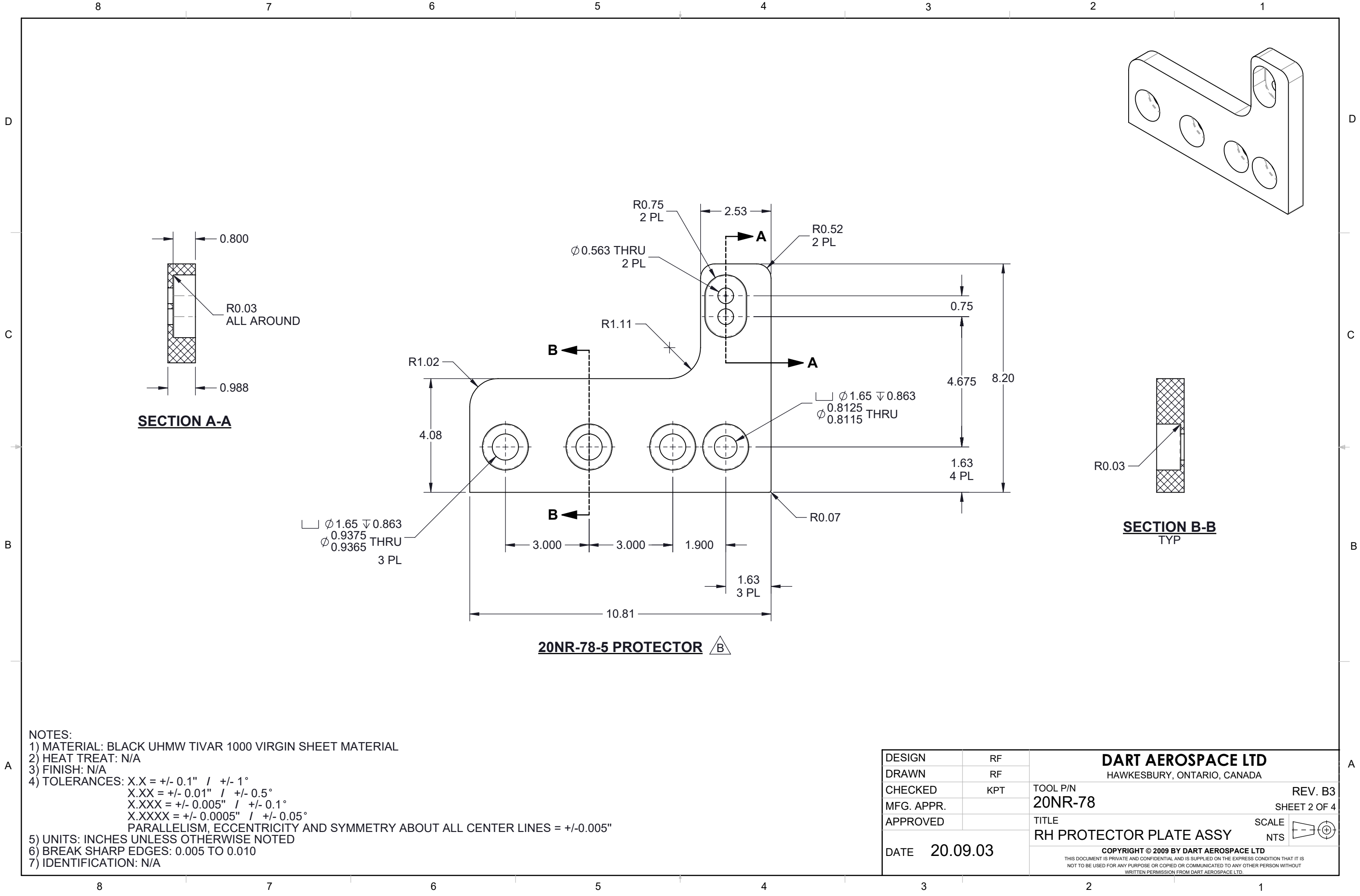
| ITEM # | QTY | P/N | DESCRIPTION |
|--------|-----|-----------|-------------|
| -5 | 1 | 20NR-78-5 | PROTECTOR |
| -7 | 3 | 20NR-78-7 | BUSHING |
| -9 | 1 | 20NR-78-9 | BUSHING |

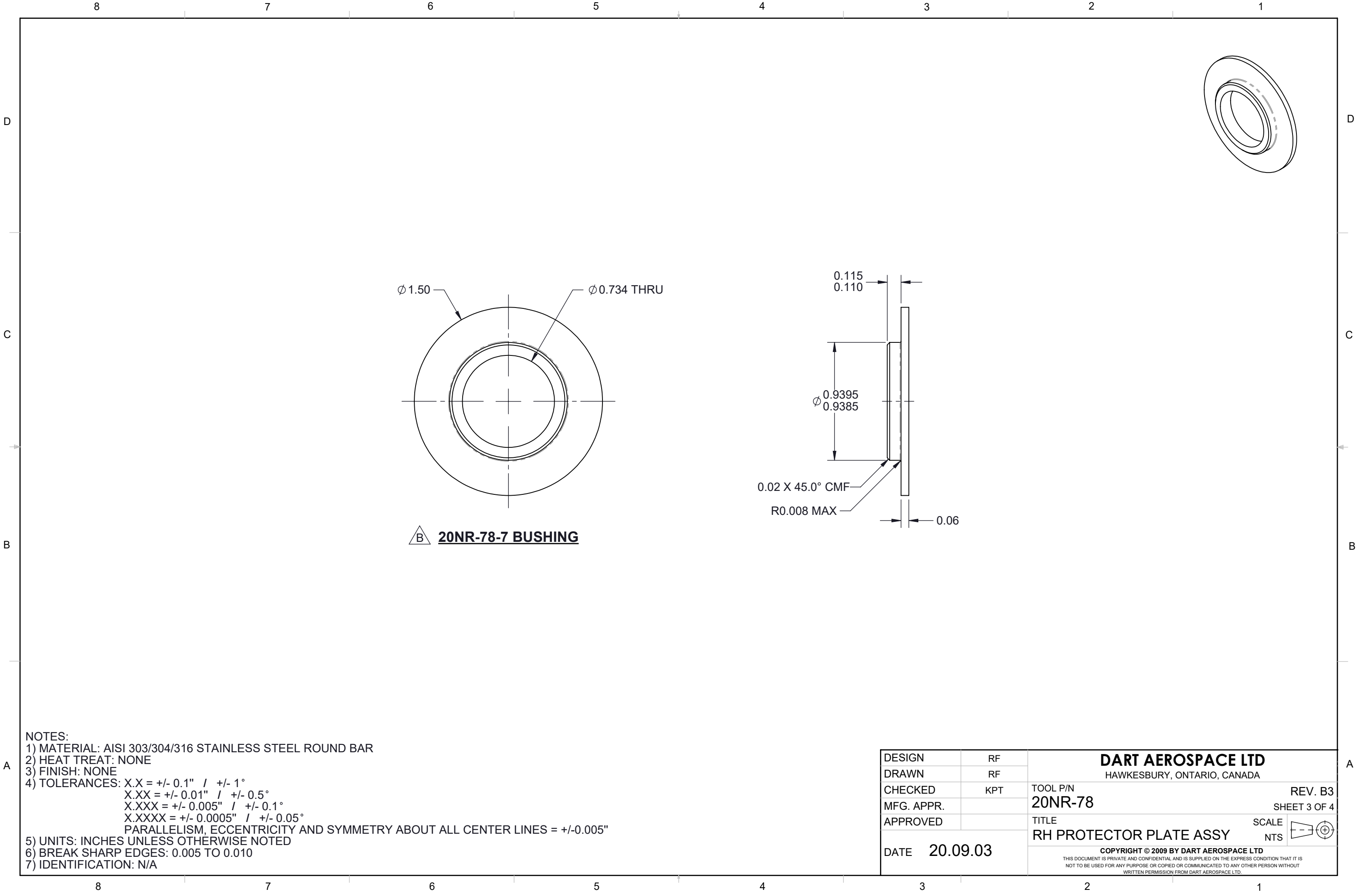


20NR-78 RH PROTECTOR PLATE ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: NONE
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ASSEMBLE AS SHOWN
9) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEMS -7 AND -9 WITH ITEM -5 AS SHOWN, AND REMOVE EXCESS

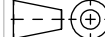
| | | | |
|------------|--|--|--------------|
| B | SEE REVISION 1 FOR REVISION HISTORY UPDATED DRWING TEMPLATE REMOVED 20NR-78-W AND 20NR-78-2 ADDED 20NR-78-5, 20NR-78-7, AND 20NR-78-9 | | RF |
| REV. | DESCRIPTION | ECN # | BY |
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | KPT | TOOL P/N 20NR-78 | REV. B3 |
| MFG. APPR. | | SHEET 1 OF 4 | |
| APPROVED | | TITLE RH PROTECTOR PLATE ASSY | SCALE NTS |
| DATE | 20.09.03 | COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

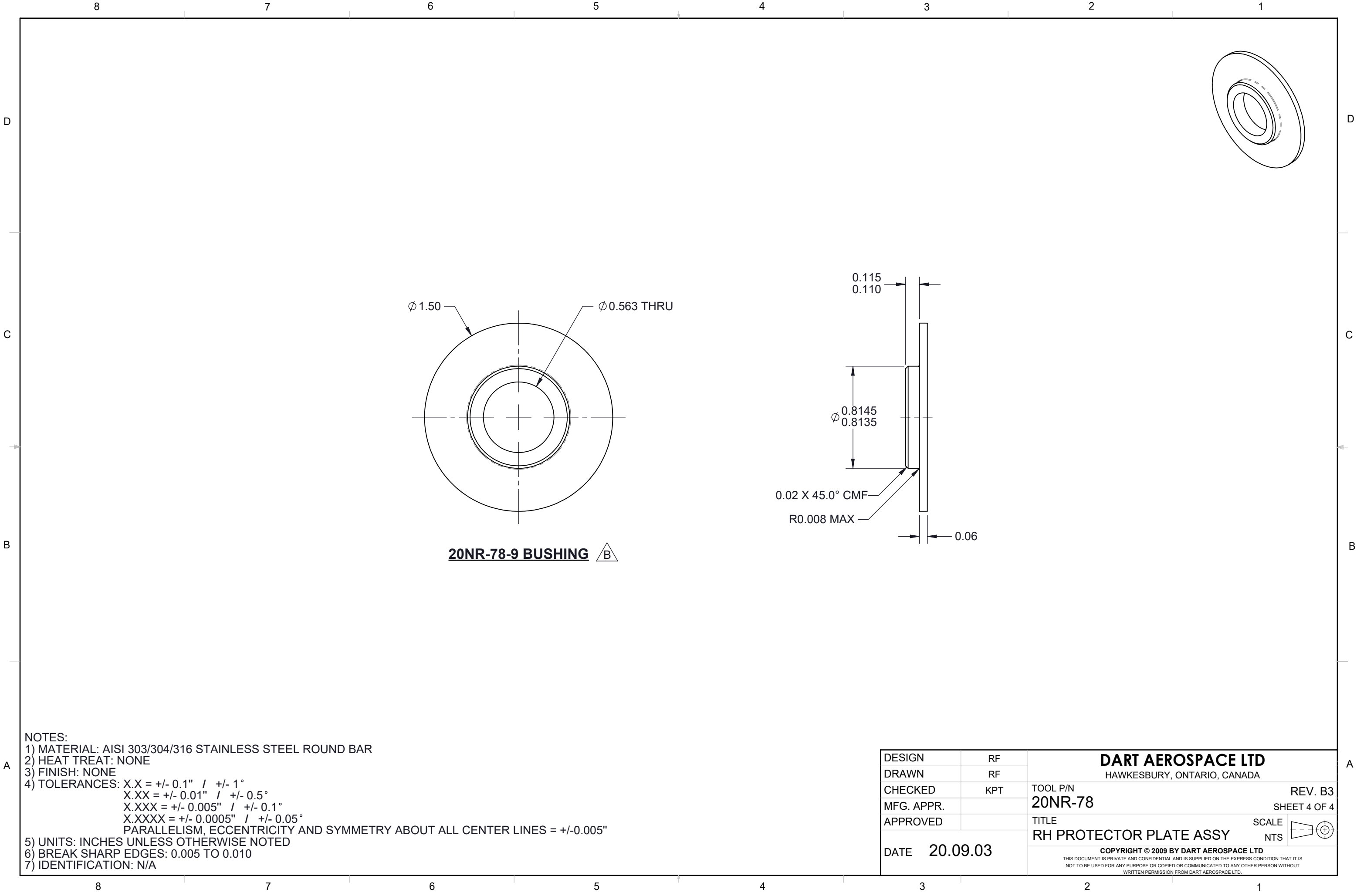




NOTES:

- 1) MATERIAL: AISI 303/304/316 STAINLESS STEEL ROUND BAR
2) HEAT TREAT: NONE
3) FINISH: NONE
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010
7) IDENTIFICATION: N/A

| | | | |
|----------------------|-----|--|--------------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | KPT | TOOL P/N 20NR-78 | REV. B3 |
| MFG. APPR. | | | SHEET 3 OF 4 |
| APPROVED | | TITLE RH PROTECTOR PLATE ASSY | SCALE NTS |
| DATE 20.09.03 | |  | |
| | | | |
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20NR-78-9 BUSHING



NOTES:

- 1) MATERIAL: AISI 303/304/316 STAINLESS STEEL ROUND BAR
2) HEAT TREAT: NONE
3) FINISH: NONE
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010
7) IDENTIFICATION: N/A

| | | | |
|---------------|-----|---|-------------------------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | KPT | TOOL P/N 20NR-78 | REV. B3 SHEET 4 OF 4 |
| MFG. APPR. | | TITLE RH PROTECTOR PLATE ASSY | SCALE NTS |
| APPROVED | | | |
| DATE 20.09.03 | | COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |